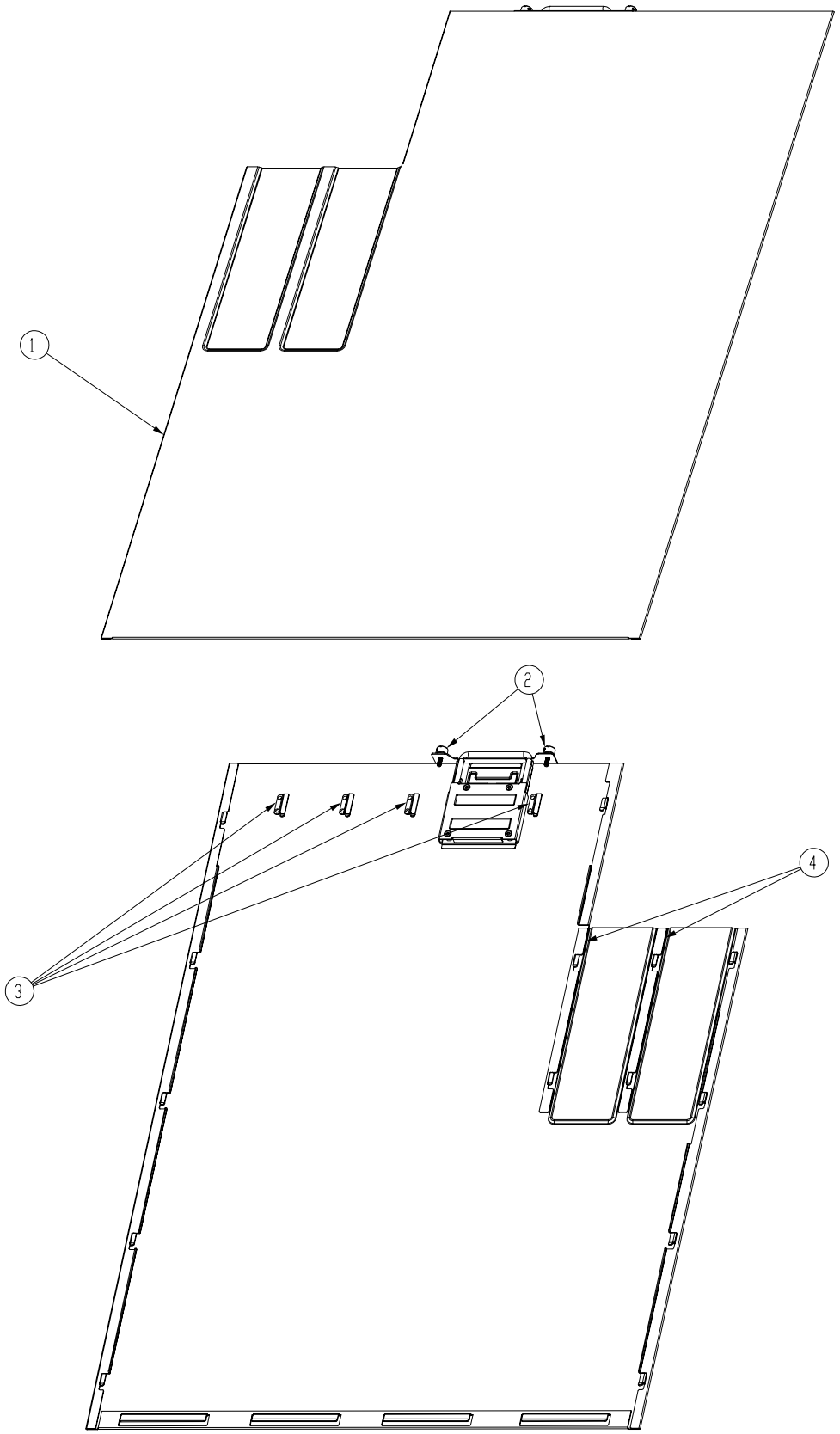
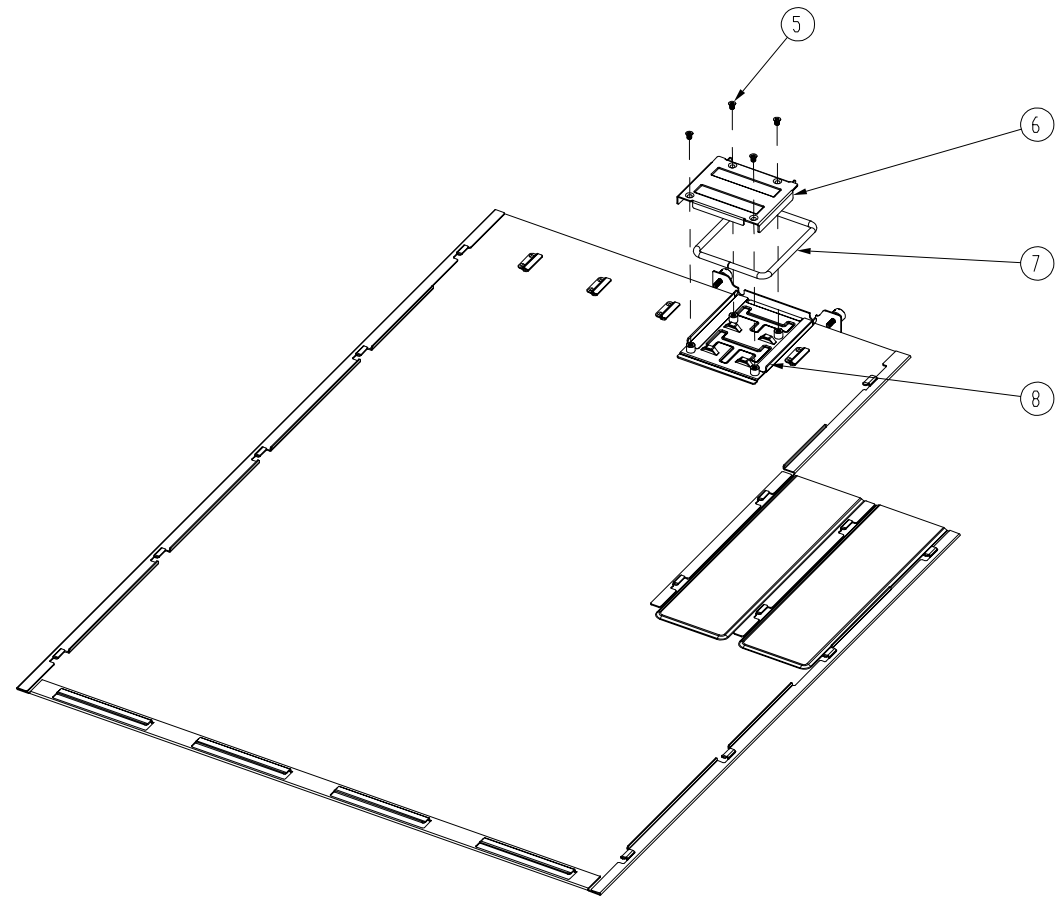
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SCALE 0.200



SCALE 0.200

ITEM	Q'Y	DESCRIPTION
1	1	COVER ES6632BT-FLF-168FB
2	2	THUMB SCREW_M3-D85-H78-L78
3	4	LIP1-COVER_FB-WEDGE
4	2	LIP2-COVER_FB-WEDGE
5	4	SCREW FH M3X4
6	1	BRACKET_HANDLE-COVER
7	1	HANDLE
8	1	BRACKET_HANDLE-SUPPORT

NOTES:
⚠ 1. DIMENSIONS (1)~(11) ARE IQC CHECKPOINT.
2. NON-SHOWN DIMENSION IN THE DRAWING, MUST BE TAKEN FROM 3D DATA.
3. REMOVE ALL OIL, BURRS, BREAK, SHARP EDGES AND CORNERS.
4. SHOULD MATCH WELL WITH BASE-123100000677A.
5. AFTER ASSEMBLING, THE LOW MATERIAL THAT WITHOUT PAINT CAN NOT BE EXPOSED.
6. NO OVERSPRAY ALLOWED.
7. ALL MATERIAL SHOULD BE MATCH RoHS REQUEST.

Reason		
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released,or disclosed without expressed written permission.	⚠	ADD FOUR DIMENSIONS FOR IQC CHECKPOINT
	,	,
	,	,
	,	,
	,	,
	ZONE	DESCRIPTION

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	DIM \ GRADE	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING: FB STANDARD BLUE
PRINTING: NO

PART NO. 123200000618A

SCALE 1/1 | UNIT MM ~~(IN)~~

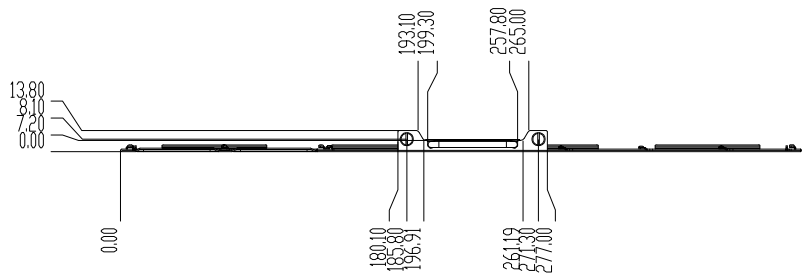
DESIGN	Curtis	05-FEB-15

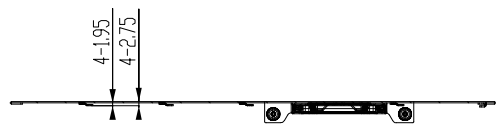
MATERIAL
SECC T=0.8mm

Accton TECHNOLOGY CORP.

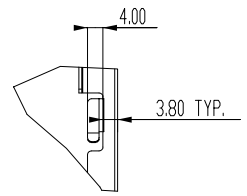
DWG. TITLE.	SHEET 1/7	REV.	SIZE
COVER ES6632BT-FLF-168FB		01	A3

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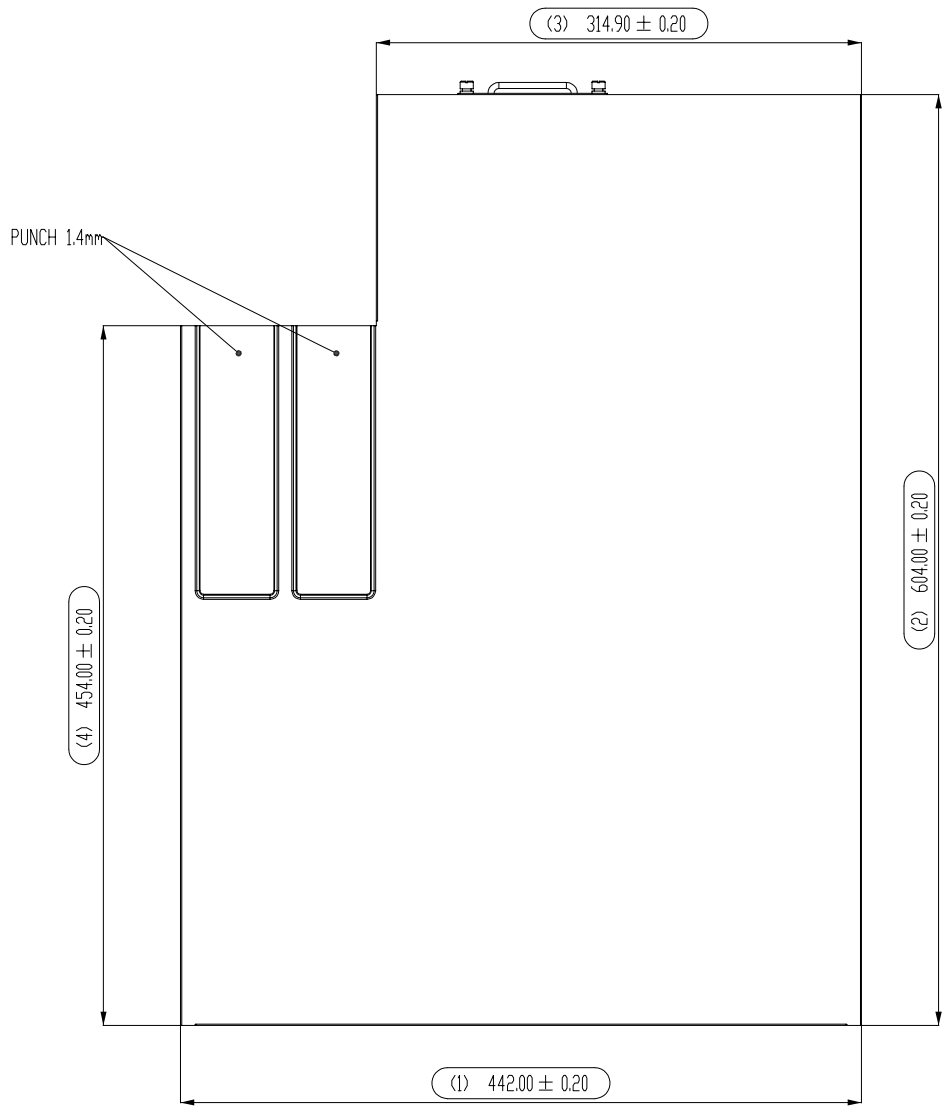




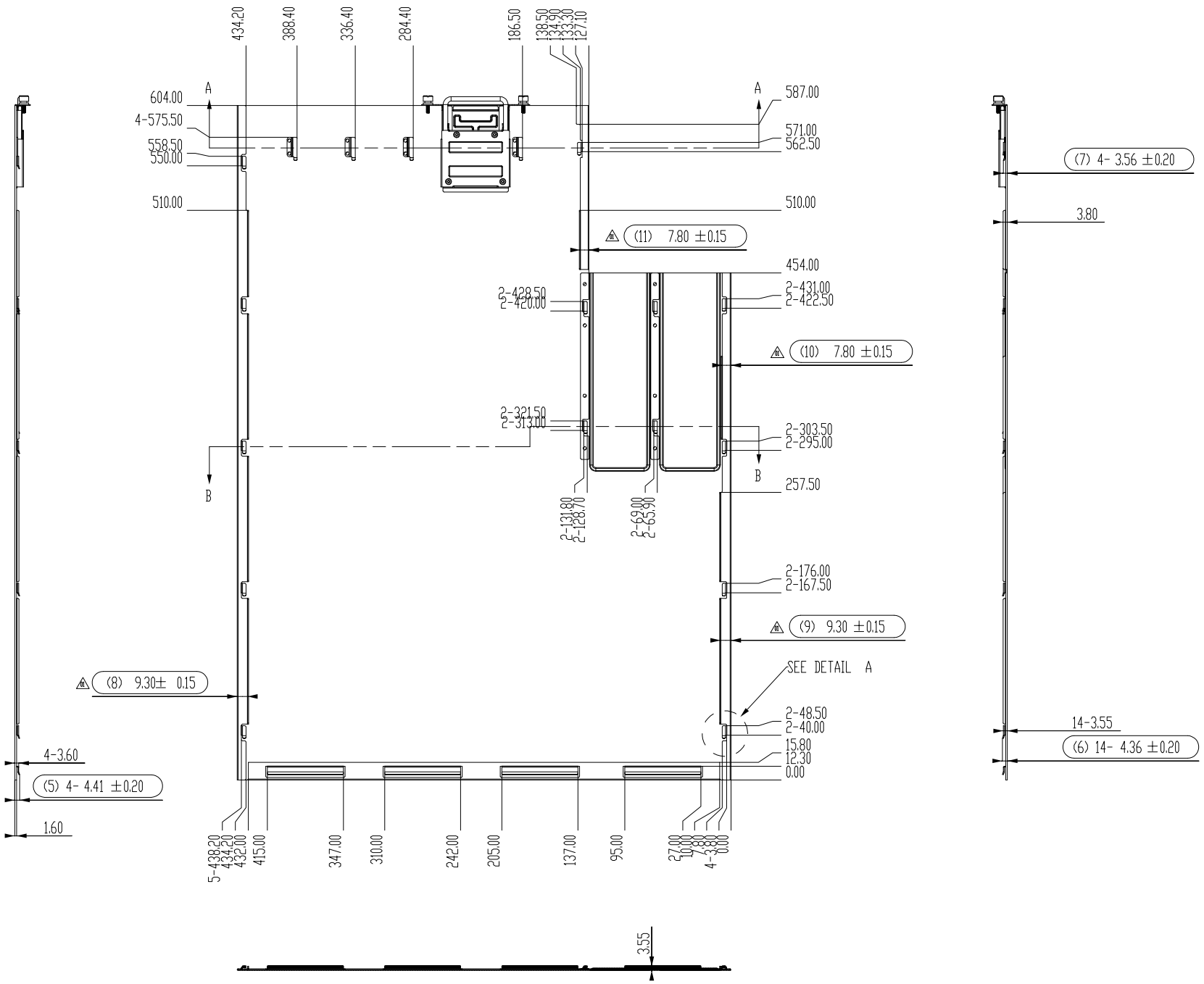
SECTION A-A



DETAIL A
SCALE 0.500



SCALE 0.200

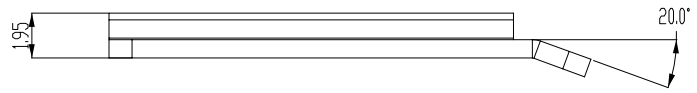


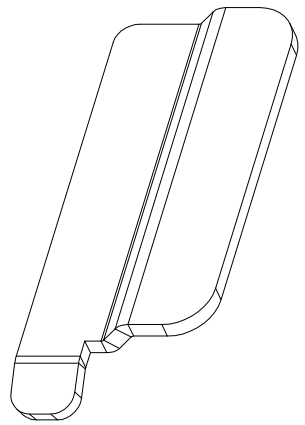
SECTION B-B

Reason			UNSPECIFIED TOL'S (+/-0.2mm)							FINISH. COATING: FB STANDARD BLUE PRINTING: NO	Accton TECHNOLOGY CORP.		
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released,or disclosed without expressed written permission.	,	,	ANGLE +/- 1°	GRADE / DIM	0	1	2	3	4	5	PART NO. 123200000618A	SCALE 1/1 UNIT MM ~~EIN~~	DWG. TITLE. COVER ES6632BT-FLF-168FB	SHEET 2/7	REV. 01	SIZE A3
	,	,		0------16	0.05	0.1	0.15	0.2	0.2	0.5		DESIGN Curtis 05-FEB-15				
	,	,		16------63	0.05	0.15	0.2	0.3	0.3	0.8						
	,	,	ROUGHNESS	63------250	0.05	0.2	0.25	0.4	0.5	1.2						
	,	,		250------500	0.1	0.25	0.3	0.6	0.8	1.8	MATERIAL SECC T=0.8mm					
	ZONE	DESCRIPTION		500------1000		0.3	0.5	0.8	1.2	3.0						

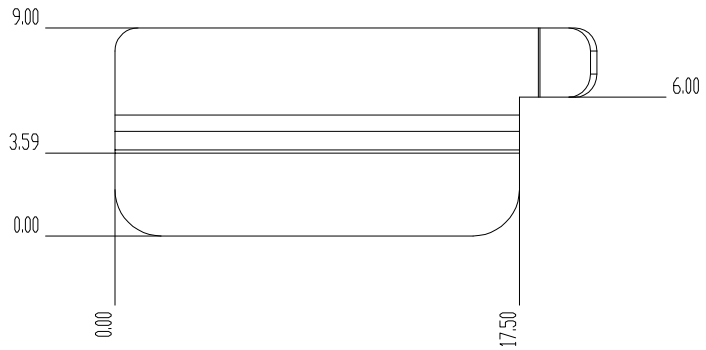
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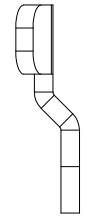
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SCALE 3.000





SCALE 3.000

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ZONE	DESCRIPTION	Reason
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UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	DIM \ GRADE	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING: FB STANDARD BLUE
PRINTING: NO

PART NO. 123200000618A

SCALE 1/1 | UNIT MM ~~(IN)~~

DESIGN | Curtis | 05-FEB-15

MATERIAL
SECC T=0.8mm

Accton TECHNOLOGY CORP.

DWG. TITLE.	SHEET	REV.	SIZE
COVER ES6632BT-FLF-168FB	3/7	01	A3

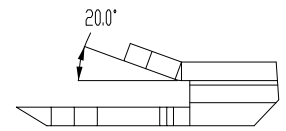
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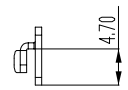
SCALE 1.000

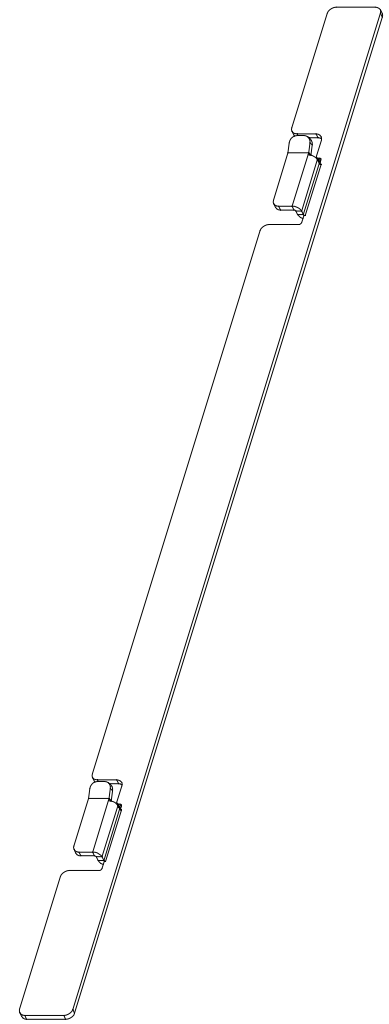


SCALE 1.000



DETAIL B
SCALE 3.000





SCALE 1.000

Reason		
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	ZONE	DESCRIPTION

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1° / ROUGHNESS	GRADE	0	1	2	3	4	5
DIM	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING: FB STANDARD BLUE
PRINTING: NO

PART NO. 123200000618A

SCALE 1/1 | UNIT MM ~~IN~~

DESIGN | Curtis | 05-FEB-15

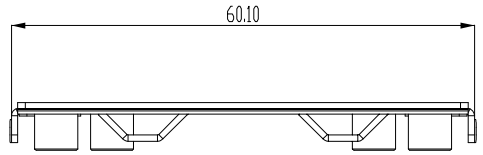
MATERIAL
SECC T=0.8mm

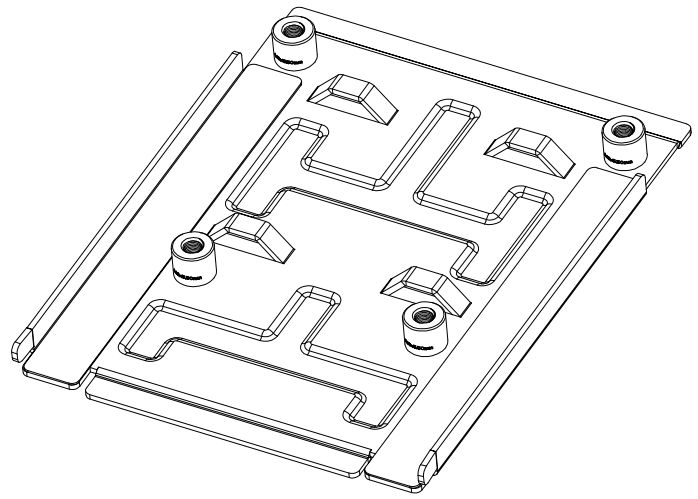
Accton TECHNOLOGY CORP.

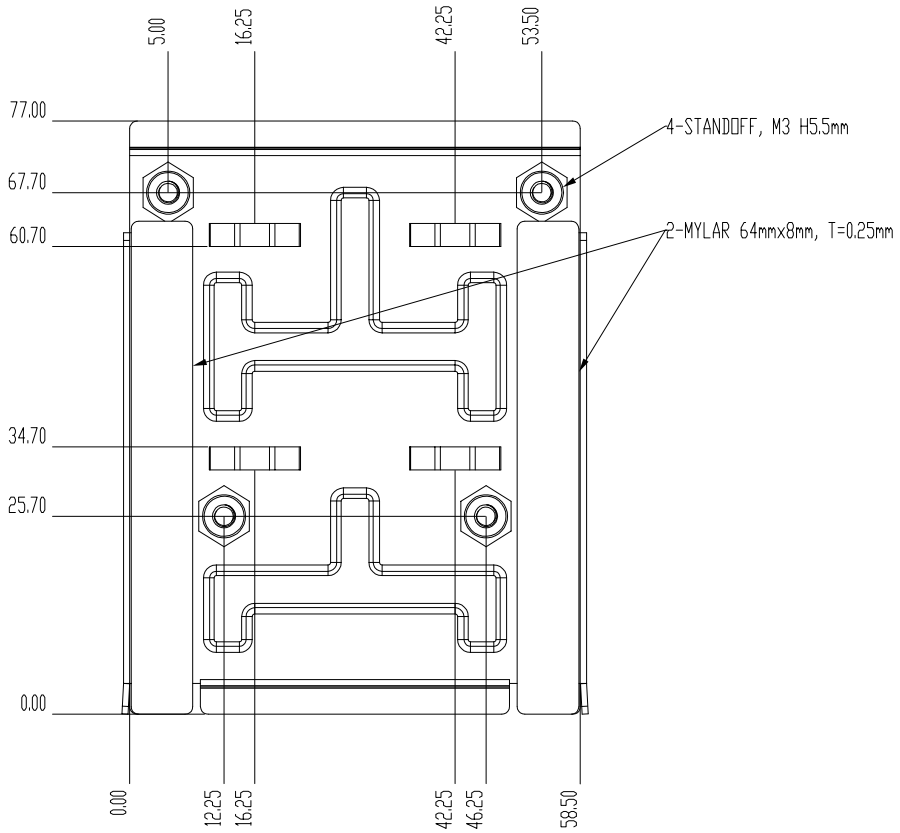
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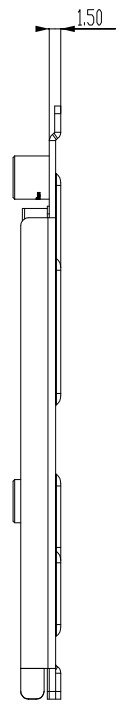
SHEET 4/7 | REV. 01 | SIZE A3

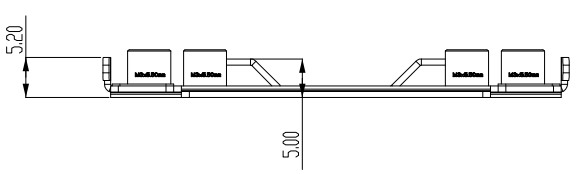
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Reason	ZONE	DESCRIPTION
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UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°

ROUGHNESS

DIM \ GRADE	0	1	2	3	4	5
0------16	0.05	0.1	0.15	0.2	0.2	0.5
16------63	0.05	0.15	0.2	0.3	0.3	0.8
63------250	0.05	0.2	0.25	0.4	0.5	1.2
250------500	0.1	0.25	0.3	0.6	0.8	1.8
500------1000	/	0.3	0.5	0.8	1.2	3.0

FINISH.
COATING: FB STANDARD BLUE
PRINTING: NO

PART NO. 123200000618A

SCALE 1/1 | UNIT MM ~~EIN~~

DESIGN | Curtis | 05-FEB-15

MATERIAL
SECC T=0.8mm

Accton TECHNOLOGY CORP.

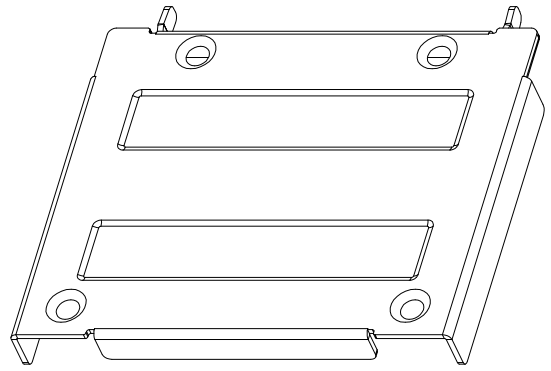
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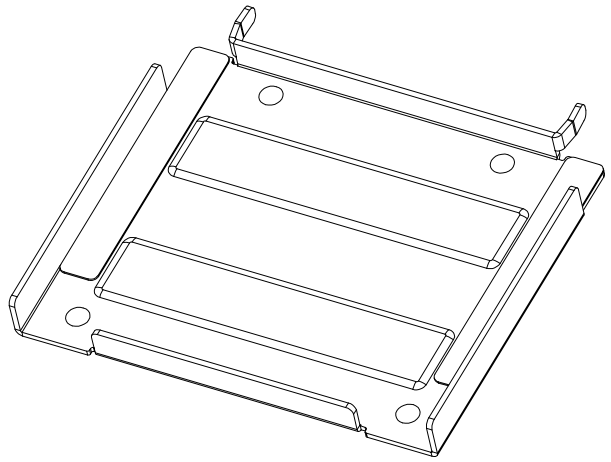
SHEET 5/7

REV. 01

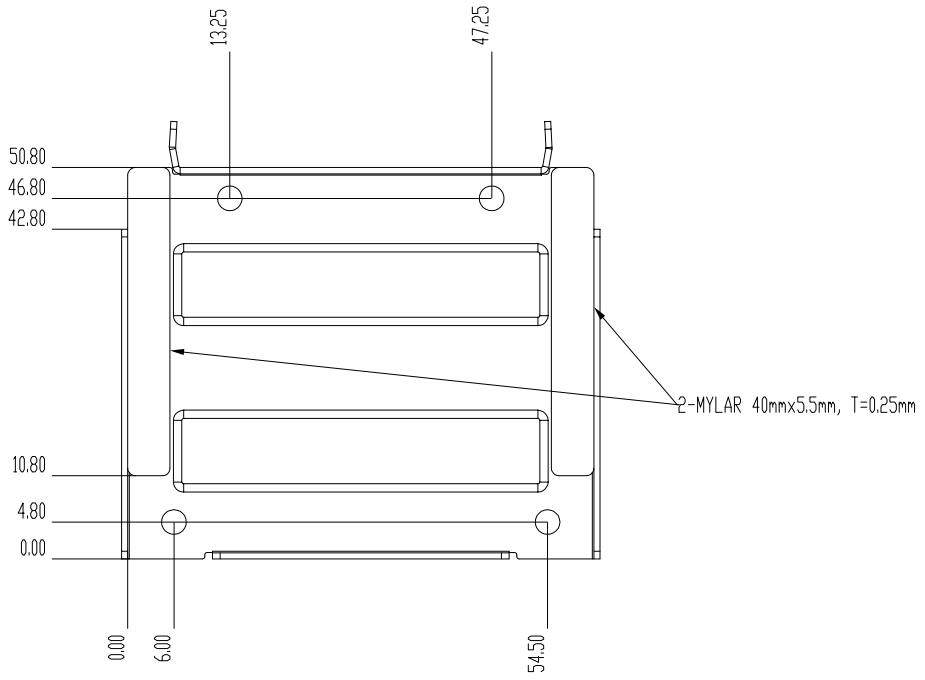
SIZE A3

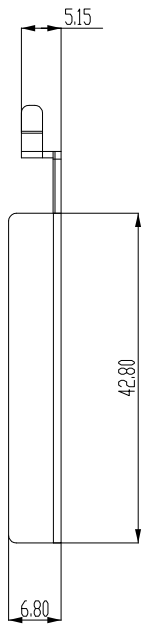
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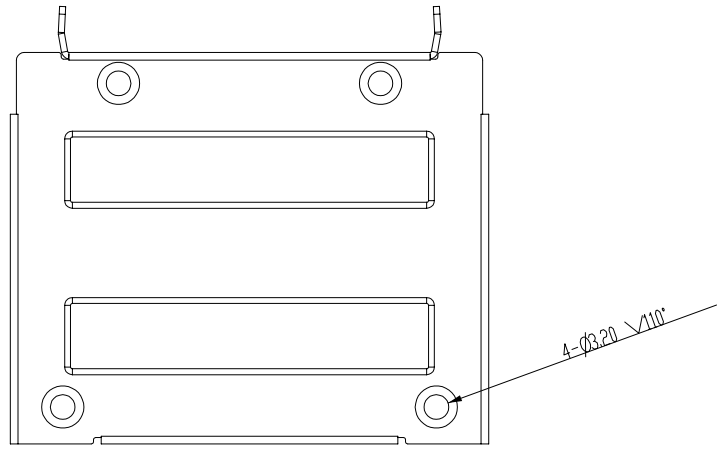


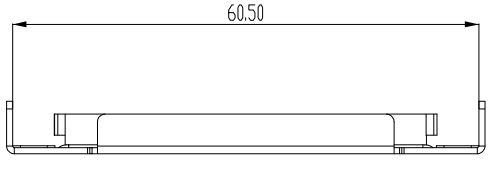


SCALE 1.000









Reason		
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	ZONE	DESCRIPTION

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UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	DIM \ GRADE	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING: FB STANDARD BLUE
PRINTING: NO

PART NO. 123200000618A

SCALE 1/1 | UNIT MM ~~(IN)~~

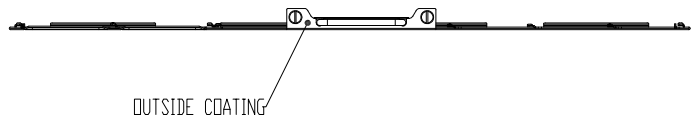
DESIGN | Curtis | 05-FEB-15

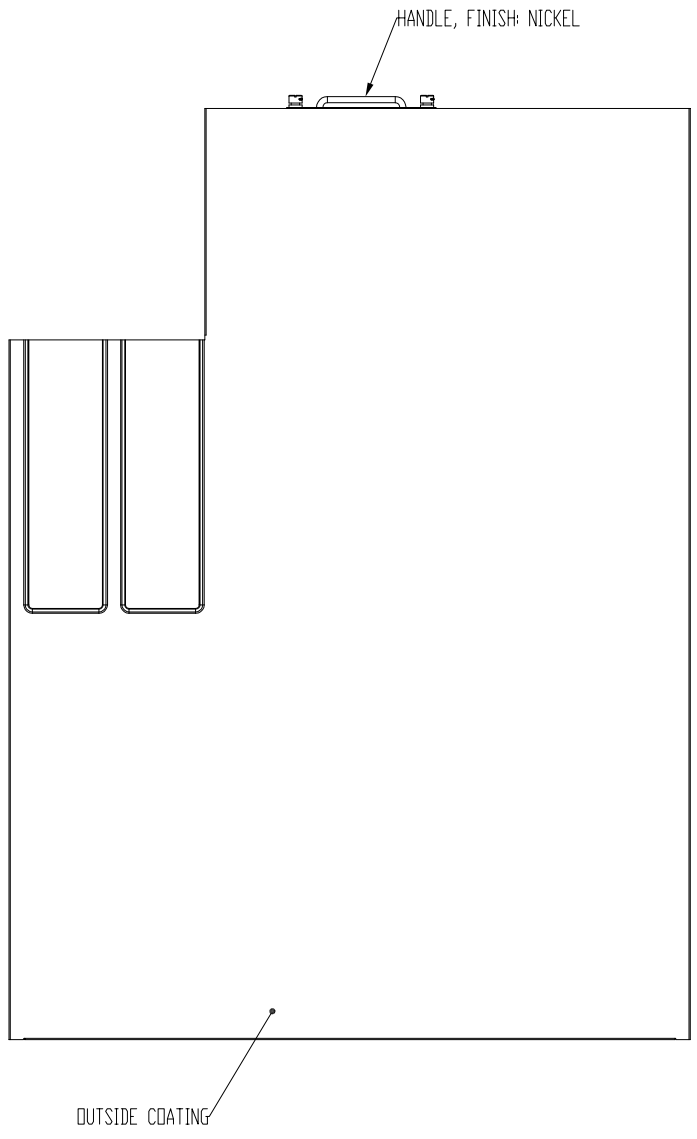
MATERIAL
SECC T=0.8mm

Accton TECHNOLOGY CORP.

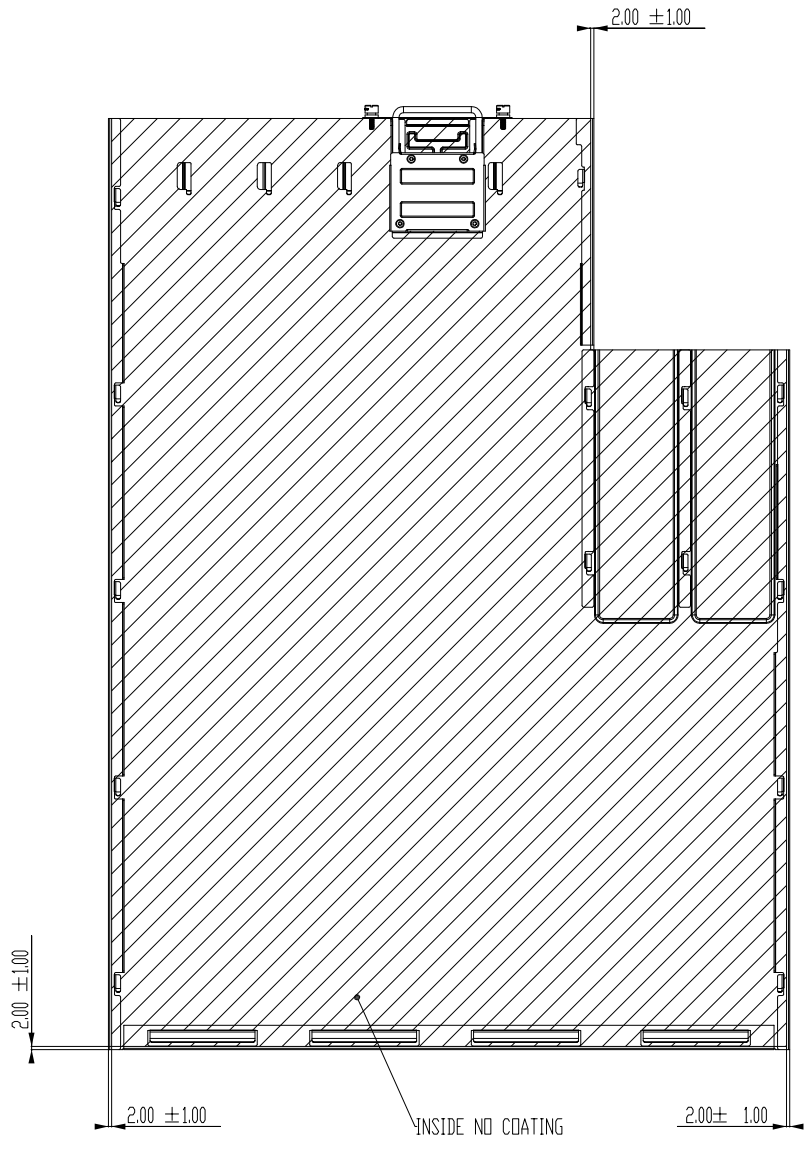
DWG. TITLE.	SHEET 6/7	REV.	SIZE
COVER ES6632BT-FLF-168FB		01	A3

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SCALE 0.200

Reason		
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	ZONE	DESCRIPTION

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	GRADE / DIM	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING: FB STANDARD BLUE
PRINTING: NO

PART NO. 123200000618A

SCALE 1/1 | UNIT MM ~~(IN)~~

DESIGN Curtis 05-FEB-15

MATERIAL SECC T=0.8mm

Accton TECHNOLOGY CORP.

DWG. TITLE. COVER ES6632BT-FLF-168FB

SHEET 7/7

REV. 01

SIZE A3